

SECTION 03305

CONCRETE FOR UTILITY CONSTRUCTION

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Cast-in-place concrete work for utility construction or rehabilitation, such as slabs on grade, small vaults, site-cast bases for precast units, cast-in-place manholes, inlets, headwalls and miscellaneous small structures.

1.02 UNIT PRICES

- A. No payment will be made for concrete for utility construction under this Section unless specifically noted in bid documents. Include payment in applicable utility structure section.

1.03 SUBMITTALS

- A. Conform to all provisions and sections of these specifications.
- B. Submit proposed mix design and test data for each type and strength of concrete in the Work.
- C. Submit laboratory reports prepared by an independent testing laboratory stating that materials used comply with the requirements of this Section.
- D. Submit manufacturer's mill certificates for reinforcing steel. Provide specimens for testing when required by the Owner's Representative.
- E. Submit certification from concrete supplier that materials and equipment used to produce and deliver concrete comply with this Specification.
- F. When required on Drawings, submit shop drawings showing reinforcement type, quantity, size, length, location, spacing, bending, splicing, support, fabrication details and other pertinent information.
- G. For waterstops, submit product information sufficient to indicate compliance with specifications, including manufacturer's descriptive literature and specifications, when required on Drawings.

1.04 HANDLING AND STORAGE

- A. Cement: Store cement off of the ground in a well-ventilated weatherproof building.

- B. Aggregate: Prevent mixture of foreign materials with aggregate and preserve gradation of aggregate.
- C. Reinforcing Steel: Store reinforcing steel to protect it from mechanical injury and formation of rust. Protect epoxy-coated steel from damage to the coating.

PART 2 PRODUCTS

2.01 CONCRETE MATERIALS

- A. Cementitious Material:
 - 1. Portland cement: ASTM C150, Type II, unless the use of Type III is authorized by the Owner's Representative; or ASTM C595, Type IP. For concrete in contact with sewage use Type II cement.
 - 2. When aggregates are potentially reactive with alkalis in cement, use cement not exceeding 0.6 percent alkali content in the form of $\text{Na}_2\text{O} + 0.658\text{K}_2\text{O}$.
- B. Water: Clean, free from harmful amounts of oils, acids, alkalis or other deleterious substances, and meeting requirements of ASTM C94.
- C. Aggregate:
 - 1. Coarse Aggregate: ASTM C33. Unless otherwise indicated, use the following ASTM standard sizes: No. 357 or No. 467; No. 57 or No. 67, No. 7. Maximum size: Not larger than 1/5 of the narrowest dimension between sides of forms, nor larger than 3/4 of minimum clear spacing between reinforcing bars.
 - 2. Fine Aggregate: ASTM C33.
 - 3. Determine the potential reactivity of fine and coarse aggregate in accordance with the Appendix to ASTM C33.
- D. Air Entraining Admixtures: ASTM C260.
- E. Chemical Admixtures:
 - 1. Water Reducers: ASTM C494, Type A.
 - 2. Water Reducing Retarders: ASTM 494, Type D.
 - 3. High Range Water Reducers (Superplasticizers): ASTM C494, Types F and G.

- F. Prohibited Admixtures: Admixtures containing calcium chloride, thiocyanate, or materials that contribute free chloride ions in excess of 0.1 percent by weight of cement.
- G. Reinforcing Steel:
1. Use new billet steel bars conforming to ASTM A615, ASTM A767, or ASTM A775, grade 40 or grade 60, as shown on Drawings. Use deformed bars except where smooth bars are specified. When placed in work, keep steel free of dirt, scale, loose or flaky rust, paint, oil or other harmful materials.
 2. Where shown, use welded wire fabric with wire conforming to ASTM A185 or ASTM A884. Supply the gage and spacing shown, with longitudinal and transverse wires electrically welded together at points of intersection with welds strong enough not to be broken during handling or placing.
 3. Wire: ASTM A82. Use 16-1/2 gage minimum for tie wire, unless otherwise indicated.
- H. Fiber:
1. Polypropylene Fiber:
 - a. Ratio: 1.5 pounds of fiber per cubic yard of concrete.
 - b. Physical Properties:
 - (1). Material: Polypropylene.
 - (2). Length: 3/4 inch
 - (3). Specific Gravity: 0.91.
 - (4). Absorption: None.
 - (5). Tensile Strength: 70-110 Ksi.
 - (6). Modulus of Elasticity: 500 Ksi.
 - (7). Melt Point: 140 degrees F (60 degrees C).
 - (8). Flash Point: 932 degrees F (500 degrees C).
 - (9). Density: 3 pounds/cubic yard.

- c. Acceptable Manufacturer: W. R. Grace Company, Fibermesh, or approved equal.
- I. Curing Compounds: Type 2 white-pigmented liquid membrane-forming compounds conforming to ASTM C309.

2.02 FORMWORK MATERIALS

- A. Lumber and Plywood: Seasoned and of good quality, free from loose or unsound knots, knot holes, twists, shakes, decay and other imperfections which would affect strength or impair the finished surface of concrete. Use S4S lumber for facing or sheathing. Forms for bottoms of caps: At least 2-inch (nominal) lumber or 3/4-inch form plywood backed adequately to prevent misalignment. General use: Provide lumber of 1-inch nominal thickness or form plywood of approved thickness.
- B. Formwork for Exposed Concrete Indicated to Receive Rubbed Finish: Form or form-lining surfaces free of irregularities; plywood of 1/4-inch minimum thickness, preferably oiled at the mill.
- C. Chamfer Strips and Similar Moldings: Redwood, cypress or pine that will not split when nailed and which can be maintained to true line. Use mill-cut molding dressed on all faces.
- D. Form Ties: Metal or fiberglass of approved type with tie holes not larger than 7/8 inch in diameter. Do not use wire ties or snap ties.
- E. Metal Forms: Clean and in good condition, free from dents and rust, grease or other foreign material that tend to disfigure or discolor concrete in a gage and condition capable of supporting concrete and construction loads without significant distortion. Countersink bolt and rivet heads on facing sides. Use only metal forms which present a smooth surface and which line up properly.

2.03 PRODUCTION METHODS

- A. Use either ready-mixed concrete conforming to requirements of ASTM C94, or concrete produced by volumetric batching and continuous mixing in accordance with ASTM C685.

2.04 MEASUREMENT OF MATERIALS

- A. Measure dry materials by weight, except volumetric proportioning may be used when concrete is batched and mixed in accordance with ASTM C685.
- B. Measure water and liquid admixtures by volume.

2.05 DESIGN MIX

- A. Use design mixes prepared by a certified testing laboratory in accordance with ASTM C1077 and conforming to requirements of this section.
- B. Proportion concrete materials based on ACI 211.1 to comply with durability and strength requirements of ACI 318, Chapters 4 and 5, and this specification. Prepare mix design of Class A concrete so minimum cementitious content is 564 pounds per cubic yard. Submit concrete mix designs to the Owner’s Representative for review.
- C. Proportioning on the basis of field experience or trial mixtures in accordance with the requirements at Section 5.3 of ACI 318 may be used, if approved by the Owner’s Representative.
- D. Classification, unless shown otherwise on plans:

Class	Type	Minimum		Maximum W/C Ratio (Percent)	Air Content (Percent)	Consistency Range in Slump (Inches)
		Compressive Strength (Lbs/sq. in.) 7-Day	Compressive Strength (Lbs/sq. in.) 28-Day			
A	Structural	3200	4000	0.45	4 +/- 1%	2 to 4*
B	Pipe Block Fill, Thrust Block	----	2500	----	4 +/- 1%	5 to 7

* When ASTM C494, Type F or TYPE G admixture is used to increase workability, this range may be 6 to 9.

** Construction drawings govern

- E. Add polypropylene fibers only when called for on the Drawings or in another section of these Specifications.

- F. Determine air content in accordance with ASTM C138, ASTM C173 or ASTM C231.
- G. Use of Concrete Classes: Use classes of concrete as indicated on the drawings and other specifications. Use Class B for un-reinforced concrete used for plugging pipes, seal slabs, thrust blocks, trench dams, and concrete fill unless indicated otherwise. Use Class A for all other applications.

2.06 PVC WATERSTOPS

- A. Extrude from virgin polyvinyl chloride elastomer. Use no reclaimed or scrap material. Submit waterstop manufacturer's current test reports and manufacturer's written certification that the material furnished meets or exceeds Corps of Engineers Specification CRD-C572 and other specified requirements.
- B. Flat Strip and Center-Bulb Waterstops: As detailed, and as manufactured by: Kirkhill Rubber Co., Brea, California; Water Seals, Inc., Chicago, Illinois; Progress Unlimited, Inc., New York, New York; Greenstreak Plastic Products Co., St. Louis, Missouri; or equal acceptable to the Owner's Representative, provided that at no place shall waterstop thickness be less than 3/8 inch.

2.07 RESILIENT WATERSTOP

- A. Resilient waterstop, where called for on the Drawings, shall be either a bentonite or adhesive type material.
- B. Bentonite Waterstop:
 - 1. Material: 75 percent bentonite, mixed with butyl rubber-hydrocarbon containing less than 1.0 percent volatile matter, and free of asbestos fibers or asphaltics.
 - 2. Manufacturer's rated temperature ranges: For application, 5 to 125 degrees F; in service, -40 to 212 degrees F.
 - 3. Cross-sectional dimensions, unexpanded waterstop: 1 inch by 3/4 inch.
 - 4. Provide with adhesive backing capable of producing excellent adhesion to concrete surfaces.
- C. Adhesive Waterstop:
 - 1. Adhesive waterstop shall be at least 2 inches in diameter and shall be Synko-Flex preformed plastic adhesive waterstop by Synko-Flex Products, Inc., or equal. The waterstop shall meet or exceed requirements of Federal Specification SS-S-210A.

2. The adhesive waterstop shall be supplied wrapped completely by a two part protective paper.
3. The adhesive waterstop material shall have independent laboratory tests verifying that the material seals joints in concrete against leakage when subjected to a minimum of 30 psi water pressure for at least 72 hours.
4. Primer, to be used on hardened concrete surfaces, shall be provided by the same manufacturer as the waterstop material.

PART 3 EXECUTION

3.01 FORMS AND SHORING

- A. Provide mortar-tight forms sufficient in strength to prevent bulging between supports. Set and maintain forms to lines designated such that finished dimensions of structures are within the tolerances specified in ACI 117. Construct forms to permit removal without damage to concrete. Forms may be given slight draft to permit ease of removal. Provide adequate cleanout openings. Before placing concrete, remove extraneous matter from within forms.
- B. Install rigid shoring having no excessive settlement or deformation. Use sound timber in shoring centering. Shim to adjust and tighten shoring with hardwood timber wedges.
- C. Design Loads for Horizontal Surfaces of Forms and Shoring: Minimum fluid pressure, 175 pounds per cubic foot; live load, 50 pounds per square foot. Maximum unit stresses: 125 percent of allowable stresses used for form materials and for design of support structures.
- D. Back formwork with a sufficient number of studs and wales to prevent deflection.
- E. Re-oil or lacquer the liner on the job before using. Facing may be constructed of 3/4-inch plywood made with waterproof adhesive backed by adequate studs and wales. In such cases, form lining will not be required.
- F. Unless otherwise indicated, form outside corners and edges with triangular 3/4-inch chamfer strips (measured on sides).
- G. Remove metal form ties to depth of at least 3/4 inch from surface of concrete. Do not burn off ties. Do not use pipe spreaders. Remove spreaders which are separate from forms as concrete is being placed.
- H. Treat facing of forms with approved form coating before concrete is placed. When directed by the Owner's Representative, treat both sides of face forms with coating.

Apply coating before reinforcement is placed. Immediately before the concrete is placed, wet surface of forms which will come in contact with concrete.

3.02 PLACING REINFORCEMENT

- A. Place reinforcing steel accurately in accordance with approved Drawings. Secure steel adequately in position in forms to prevent misalignment. Maintain reinforcing steel in place using approved concrete and hot-dip galvanized metal chairs and spacers. Place reinforcing steel in accordance with CRSI Publication "Placing Reinforcing Bars." Request inspection of reinforcing steel by the Owner's Representative and obtain acceptance before concrete is placed.
- B. Minimum spacing center-to-center of parallel bars: 2-1/2 times nominal bar diameter. Minimum cover measured from surface of concrete to face of reinforcing bar unless shown otherwise on the Drawings: 3 inches for surfaces cast against soil or subgrade, 2 inches for other surfaces.
- C. Detail bars in accordance with ACI 315. Fabricate reinforcing steel in accordance with CRSI Publication MSP-1, "Manual of Standard Practice." Bend reinforcing steel to required shape while steel is cold. Excessive irregularities in bending will be cause for rejection.
- D. Do not splice bars without written approval of the Owner's Representative. Approved bar bending schedules or placing drawings constitute written approval. Splice and development length of bars shall conform to ACI 318, Chapters 7 and 12, and as shown on Drawings. Stagger splices or locate at points of low tensile stress.

3.03 EMBEDDED ITEMS

- A. Install conduit and piping as shown on Drawings. Accurately locate and securely fasten conduit, piping and other embedded items in forms.
- B. Install waterstops as specified in other sections and according to manufacturer's instructions. Securely position waterstops at joints as indicated on Drawings. Protect waterstops from damage or displacement during concrete placing operations.

3.04 BATCHING, MIXING AND DELIVERY OF CONCRETE

- A. Measure, batch, mix, and deliver ready-mixed concrete in accordance with ASTM C94, Sections 8 through 11. Produce ready-mixed concrete using an automatic batching system as described in NRMCA Concrete Plant Standards, Part 2 - Plant Control Systems.
- B. Measure, mix and deliver concrete produced by volumetric batching and continuous mixing in accordance with ASTM C685, Sections 6 through 8.

- C. Maintain concrete workability without segregation of material and excessive bleeding. Obtain approval of the Owner's Representative before adjustment and change of mix proportions.
- D. Ready-mixed concrete delivered to the site shall be accompanied by batch tickets providing the information required by ASTM C94, Section 16. Concrete produced by continuous mixing shall be accompanied by batch tickets providing the information required by ASTM C685, Section 14.
- E. Clean, maintain and operate equipment so that it thoroughly mixes material as required.
- F. Hand-mix only when approved by the Owner's Representative.

3.05 PLACING CONCRETE

- A. Give sufficient advance notice to the Owner's Representative (at least 24 hours prior to commencement of Operations) to permit inspection of forms, reinforcing steel, embedded items and other preparations for placing concrete. Place no concrete prior to the Owner's Representative's approval.
- B. Schedule concrete placing to permit completion of finishing operations in daylight hours. However, if necessary to continue after daylight hours, light the site as required. If rainfall occurs after placing operations are started, provide covering to protect the Work.
- C. When adverse weather conditions affect quality of concrete, postpone concrete placement. Do not place concrete when the air temperature is at or below 40 degrees F and falling. Concrete may be placed when temperature is 35 degrees F and rising. Take temperature readings in the shade, away from artificial heat. Protect concrete from temperatures below 32 degrees F until the concrete has cured for a minimum of 3 days at 70 degrees F or 5 days at 50 degrees F.

When concrete temperature is 85 degrees F or above, do not exceed 60 minutes between introduction of cement to the aggregates and discharge. When the weather is such that the concrete temperature would exceed 90 degrees F, employ effective means, such as pre-cooling of aggregates and mixing water, using ice or placing at night, as necessary to maintain concrete temperature, as placed, below 90 degrees F.

- D. Use troughs, pipes and chutes lined with approved metal or synthetic material in placing concrete so that concrete ingredients are not separated. Keep chutes, troughs and pipes clean and free from coatings of hardened concrete. Allow no aluminum material to be in contact with concrete.

- E. Limit free fall of concrete to 4 feet. Do not deposit large quantities of concrete at one location so that running or working concrete along forms is required. Do not jar forms after concrete has taken on initial set; do not place any strain on projecting reinforcement or anchor bolts.
- F. Use tremies for placing concrete in walls and similar narrow or restricted locations. Use tremies made in sections, or provide in several lengths, so that outlet may be adjusted to proper height during placing operations.
- G. Place concrete in continuous horizontal layers approximately 12 inches thick. Place each layer while layer below is still plastic.
- H. Compact each layer of concrete with concrete spading implements and mechanical vibrators of approved type and adequate number for the size of placement. When immersion vibrators cannot be used, use form vibrators. Apply vibrators to concrete immediately after depositing. Move the vibrator vertically through the layer of concrete just placed and several inches into plastic layer below. Do not penetrate or disturb layers previously placed which have partially set. Do not use vibrators to aid lateral flow concrete. Closely supervise consolidation to ensure uniform insertion and duration of immersion.
- I. Handling and Placing Concrete: Conform to ACI 302.1R, ACI 304R and ACI 309R.

3.06 WATERSTOPS

- A. Embed waterstops in concrete across joints as shown. Waterstops shall be continuous for the extent of the joint; make splices necessary to provide such continuity in accordance with manufacturer's instructions. Support and protect waterstops during construction operations; repair or replace waterstops damaged during construction.
- B. Install waterstops in concrete on one side of joints, leaving other side exposed until the next pour. When a waterstop will remain exposed for 2 days or more, shade and protect the exposed waterstop from direct rays of the sun during the entire exposure and until the exposed portion of the waterstop is embedded in concrete.
- C. Splicing PVC Waterstops:
 - 1. Splice waterstops by heat-sealing adjacent waterstop sections in accordance with the manufacturer's printed instructions.
 - 2. Butt end-to-end joints of 2 identical waterstop sections may be made in the forms during placement of waterstop material.
 - 3. Prior to placement in formwork, prefabricate all waterstop joints involving more than two ends to be joined together, an angle cut, an alignment change,

or the joining of two dissimilar waterstop sections, allowing not less than 24-inch long strips of waterstop material beyond the joint. Upon inspection and approval by the Owner's Representative, install prefabricated waterstop joint assemblies in formwork, and butt-weld ends of the 24-inch strips to the straight-run portions of waterstop in the forms.

D. Setting PVC Waterstops:

1. Correctly position waterstops during installation. Support and anchor waterstops during progress of the work to ensure proper embedment in concrete and to prevent folding over of the waterstop by concrete placement. Locate symmetrical halves of waterstops equally between concrete pours at joints, with center axis coincident with joint openings. Thoroughly work concrete in joint vicinity for maximum density and imperviousness.
2. Where a waterstop in a vertical wall joint does not connect with any other waterstop, and is not intended to be connected to a waterstop in a future concrete placement, terminate the waterstop 6 inches below the top of the wall.

E. Replacement of Defective Field Joints: Replace waterstop field joints showing evidence of misalignment, offset, porosity, cracks, bubbles, inadequate bond or other defects with products and joints complying the Contract Documents.

F. Resilient Waterstop:

1. Install resilient waterstop in accordance with manufacturer's instructions and recommendations except as otherwise indicated and specified.
2. When requested by the Owner's Representative, provide technical assistance by manufacturer's representative in the field at no additional cost to the Owner.
3. Use resilient waterstop only where complete confinement by concrete is provided; do not use in expansion or contraction joints.
4. Where resilient waterstop is used in combination with PVC waterstop, lap resilient waterstop over PVC waterstop a minimum of 6 inches and place in contact with the PVC waterstop. Where crossing PVC at right angles, melt PVC ribs to form a smooth joining surface.
5. At the free top of walls without connecting slabs, stop the resilient waterstop and grooves (where used) 6 inches from the top in vertical wall joints.
6. Bentonite Waterstop:

- a. Locate bentonite waterstop as near as possible to the center of the joint and extend continuous around the entire joint. Minimum distance from edge of waterstop to face of member: 5 inches.
 - b. Where thickness of the concrete member to be placed on the bentonite waterstop is less than 12 inches, place waterstop in grooves at least 3/4 inch deep and 1-1/4 inches wide formed or ground into the concrete. Minimum distance from edge of waterstop placed in groove to face of member: 2.5 inches.
 - c. Do not place bentonite waterstop when waterstop material temperature is below 40 degrees F. Waterstop material may be warmed so that it remains above 40 degrees F during placement but means used to warm it shall in no way harm the material or its properties. Do not install waterstop where air temperature falls outside manufacturer's recommended range.
 - d. Place bentonite waterstop only on smooth and uniform surfaces; grind concrete smooth if necessary to produce satisfactory substrate, or bond waterstop to irregular surfaces using an epoxy grout which completely fills voids and irregularities beneath the waterstop material. Prior to installation, wire brush the concrete surface to remove laitance and other substances that may interfere with bonding of epoxy.
 - e. In addition to the adhesive backing provided with the waterstop, secure bentonite waterstop in place with concrete nails and washers at 12-inch maximum spacing.
7. Adhesive Waterstop:
- a. Thoroughly clean the concrete surface on which the waterstop is to be placed with a wire brush and coat with primer.
 - b. If the surface is too rough to allow the waterstop to form a complete contact, grind to form an adequately smooth surface.
 - c. Install the waterstop with the top protective paper left in place. Overlap joints between strips a minimum of 1 inch and cover back over with the protective paper.
 - d. Do not remove protective paper until just before final formwork completion. Concrete shall be placed immediately. The time that the waterstop material is uncovered prior to concrete placement shall be minimized and shall not exceed 24 hours.

3.07 CONSTRUCTION JOINTS

A. Definitions:

1. Construction joint: Contact surface between plastic (fresh) concrete and concrete that has attained initial set.
2. Monolithic: Manner of concrete placement to reduce or eliminate construction joints; joints other than those indicated on Drawings will not be permitted without written approval of the Owner's Representative. Where so approved, make additional construction joints with details equivalent to those indicated for joints in similar locations.

- #### B. Preparation for Construction Joints:
- Roughen surface of concrete previously placed, leaving some aggregate particles exposed. Remove laitance and loose materials by sandblasting or high-pressure water blasting. Keep surface wet for several hours prior to placing of plastic concrete.

3.08 CURING

- #### A. Comply with ACI 308. Cure by preventing loss of moisture, rapid temperature change and mechanical injury for a period of 7 curing days when Type II or IP cement has been used and for 3 curing days when Type III cement has been used. Start curing as soon as free water has disappeared from the concrete surface after placing and finishing. A curing day is any calendar day in which the temperature is above 50 degrees F for at least 19 hours. Colder days may be counted if air temperature adjacent to concrete is maintained above 50 degrees F. In continued cold weather, when artificial heat is not provided, removal of forms and shoring may be permitted at the end of calendar days equal to twice the required number of curing days. However, leave soffit forms and shores in place until concrete has reached the specified 28-day strength, unless directed otherwise by the Owner's Representative.

- #### B. Cure formed surfaces not requiring rub-finished surface by leaving forms in place for the full curing period. Keep wood forms wet during the curing period. Add water as needed for other types of forms. Or, at Contractor's option, forms may be removed after 2 days and curing compound applied.

C. Rubbed Finish:

1. At formed surfaces requiring rubbed finish, remove forms as soon as practicable without damaging the surface.
2. After rub-finish operations are complete, continue curing formed surfaces by using either approved curing/sealing compounds or moist cotton mats until normal curing period is complete.

- D. Unformed Surfaces: Cure by membrane curing compound method.
1. After concrete has received a final finish and surplus water sheen has disappeared, immediately seal surface with a uniform coating of approved curing compound, applied at the rate of coverage recommended by manufacturer or as directed by the Owner's Representative. Do not apply less than 1 gallon per 180 square feet of area. Provide satisfactory means to properly control and check rate of application of the compound.
 2. Thoroughly agitate the compound during use and apply by means of approved mechanical power pressure sprayers equipped with atomizing nozzles. For application on small miscellaneous items, hand-powered spray equipment may be used. Prevent loss of compound between nozzle and concrete surface during spraying operations.
 3. Do not apply compound to a dry surface. If concrete surface has become dry, thoroughly moisten surface immediately prior to application. At locations where coating shows discontinuities, pinholes or other defects, or if rain falls on a newly coated surface before film has dried sufficiently to resist damage, apply an additional coat of compound at the specified rate of coverage.

3.09 REMOVAL OF FORMS AND SHORING

- A. Remove forms from surfaces requiring rubbing only as rapidly as rubbing operation progresses. Remove forms from vertical surfaces not requiring rub-finish when concrete has aged for the required number of curing days. When curing compound is used, do not remove forms before 2 days after concrete placement,
- B. Leave soffit forms and shores in place until concrete has reached the specified 28-day strength, unless directed otherwise by the Owner's Representative.

3.10 DEFECTIVE WORK

- A. Immediately repair any defective work discovered after forms have been removed. If concrete surface is bulged, uneven, or shows excess honeycombing or form marks which cannot be repaired satisfactorily through patching, remove and replace the entire section.

3.11 FINISHING

- A. Patch honeycomb, minor defects and form tie holes in concrete surfaces with cement mortar mixed one part cement to two parts fine aggregate. Repair defects by cutting out unsatisfactory material and replacing with new concrete, securely keyed and bonded to existing concrete. Finish to make junctures between patches and existing concrete as inconspicuous as possible. Use a stiff mixture and thoroughly tamp into

place. After each patch has stiffened sufficiently to allow for greatest portion of shrinkage, strike off mortar flush with the surface.

- B. Apply a rubbed finish to exposed surfaces of formed concrete structures as noted on Drawings. After pointing has set sufficiently, wet the surface with a brush and perform first surface rubbing with No. 16 carborundum stone or equal. Rub sufficiently to bring surface to paste, to remove form marks and projections, and to produce a smooth, dense surface. Add cement to form surface paste as necessary. Spread or brush material, which has been ground to paste, uniformly over surface and allow to reset. In preparation for final acceptance, clean surfaces and perform final finish rubbing with No. 30 carborundum stone or equal. After rubbing, allow paste on the surface to reset; then wash surface with clean water. Leave structure with a clean, neat and uniform-appearing finish.
- C. Apply a wood float finish to concrete slabs.

3.12 FIELD QUALITY CONTROL

- A. Testing shall be performed under provisions of Section 01410 - Testing Laboratory Services.
- B. Unless otherwise directed by the Owner's Representative, the following minimum testing of concrete is required. Testing shall be performed by qualified individuals employed by an approved independent testing agency, and conform to the requirements of ASTM C1077.
 - 1. Take concrete samples in accordance with ASTM C172.
 - 2. Make one set of four compression test specimens for each mix design at least once per day and for each 150 cubic yards or fraction thereof. Make, cure and test the specimens in accordance with ASTM C31 and ASTM C39.
 - 3. When taking compression test specimens, test each sample for slump according to ASTM C143, for temperature according to ASTM C1064, for air content according to ASTM C231, and for unit weight according to ASTM C138.
 - 4. Inspect, sample and test concrete in accordance with ASTM C94, Section 13, 14 and 15, and ACI 311-5R.
- C. Test Cores: Conform to ASTM C42.
- D. Testing High Early Strength Concrete: When Type III cement is used in concrete, the specified 7-day and 28-day compressive strengths shall be applicable at 3 and 7 days, respectively.

- E. If 7-day or 3-day test strengths (as applicable for type of cement being used) fail to meet established strength requirements, extended curing or resumed curing on those portions of structure represented by test specimens may be required. If additional curing fails to produce the required strength, strengthening or replacement of portions of structure which fail to develop required strength may be required by the Owner's Representative, at no additional cost to the Owner.

3.13 PROTECTION

- A. Protect concrete against damage until final acceptance by the Owner.
- B. Protect fresh concrete from damage due to rain, hail, sleet, or snow. Provide such protection while the concrete is still plastic, and whenever such precipitation is imminent or occurring.
- C. Do not backfill around concrete structures or subject them to design loadings until all components of the structure needed to resist the loading are complete and have reached the specified 28-day compressive strength, except as authorized otherwise by the Owner's Representative.

END OF SECTION